



①

A-A

Grind when gate burrs greater than 2mm /
schleifen wenn Angussgrat größer als 2mm

1:5

Ø 708 ⁺⁴/₋₂ ⑧

ACO Logo
font height 6mm,
2mm deepened, 1,2mm raised,
As per Drg.-No. 295.0002.35 /
ACO Logo
Schriftöhe 6mm,
2mm vertieft, 1,2mm erhaben,
Nach Zng.-Nr. 295.0002.35

Article No., font height 6mm,
1,5mm deepened, 1,2mm raised /
Artikel-Nr., Schriftöhe 6mm,
1,5mm vertieft, 1,2mm erhaben

790 ±4 ②

⁺⁴/₋₂ 720 ⑤

④
46

③
28

A

9

R4

R4

⑥
9

Supplier-No., font height 6mm,
1,5mm deepened, 1,2mm raised /
Lieferanten-Nr., schriftöhe 6mm,
1,5mm vertieft, 1,2mm erhaben

Cast date, font height 6mm,
1,5mm deepened, 1,2mm raised /
Giessdatum, Schriftöhe 6mm,
1,5mm vertieft, 1,2mm erhaben

Deburred/Geputzt

undimensioned drafts 1°
undimensioned radii R2,5
Center offset <2 mm /
unbemaßte Formschraegen 1°
unbemaßte Radien R2,5
Mittenversatz < 2 mm

For missing dimensions see 3D data / Fehlende Maße siehe 3D-Datensatz

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Adapting M-Top H=80, GJL
Adapting M-Top, H=80, GJL

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